

## SUS304・316・316L、430（熱間圧延品） JIS G 4317

■単位：mm

| サイズ<br>肉厚× 辺 × 辺<br>t × A × B | r1  | 304     |        |         |    |         |        | 316・316L |    |         |    |         |    | 430  |      | 断面二次<br>モーメント<br>cm <sup>4</sup> | 断面係数<br>cm <sup>3</sup> | 断面積<br>cm <sup>2</sup> |
|-------------------------------|-----|---------|--------|---------|----|---------|--------|----------|----|---------|----|---------|----|------|------|----------------------------------|-------------------------|------------------------|
|                               |     | 4,000mm |        | 5,000mm |    | 6,000mm |        | 4,000mm  |    | 6,000mm |    | 4,000mm |    |      |      |                                  |                         |                        |
|                               |     | kg/P    | 研磨     | kg/P    | 研磨 | kg/P    | 研磨     | kg/P     | 研磨 | kg/P    | 研磨 | kg/P    | 研磨 |      |      |                                  |                         |                        |
| 3× 20× 20                     | 4   | 3.58    | HL 4 ● |         |    |         |        | 3.60     | ●  |         |    | 3.47    | ●  | 0.39 | 0.28 | 1.127                            |                         |                        |
| 3× 25× 25                     | 4   | 4.52    | HL 4 ● |         |    |         |        | 4.56     | ●  |         |    | 4.40    | ●  | 0.80 | 0.45 | 1.427                            |                         |                        |
| 3× 30× 30                     | 4   | 5.48    | HL 4 ● |         |    | 8.22    | HL 4 ● |          |    | 8.28    | ●  | 5.32    | ●  | 1.42 | 0.66 | 1.727                            |                         |                        |
| 3× 35× 35                     | 4.5 |         |        |         |    | 9.66    | ●      |          |    |         |    |         |    | 2.32 | 0.92 | 2.036                            |                         |                        |
| 3× 40× 40                     | 4.5 | 7.40    | HL 4 ● |         |    | 11.1    | HL 4 ● |          |    | 11.2    | ●  | 7.20    | ●  | 3.53 | 1.21 | 2.336                            |                         |                        |
| 3× 45× 45                     | 6.5 |         |        |         |    | 12.8    | ●      |          |    |         |    |         |    | 5.12 | 1.55 | 2.684                            |                         |                        |
| 3× 50× 50                     | 6.5 | 9.48    | ●      |         |    | 14.2    | HL ●   |          |    |         |    |         |    | 7.10 | 1.93 | 2.984                            |                         |                        |
|                               |     |         |        |         |    |         |        |          |    |         |    |         |    |      |      |                                  |                         |                        |
| 4× 30× 30                     | 4   |         |        |         |    | 10.6    | ●      |          |    |         |    |         |    | 1.77 | 0.84 | 2.236                            |                         |                        |
| 4× 35× 35                     | 4.5 |         |        |         |    | 12.6    | ●      |          |    |         |    |         |    | 2.91 | 1.17 | 2.645                            |                         |                        |
| 4× 40× 40                     | 4.5 | 9.64    | HL 4 ● |         |    | 14.5    | HL 4 ● |          |    |         |    |         |    | 4.46 | 1.55 | 3.045                            |                         |                        |
| 4× 45× 45                     | 6.5 |         |        |         |    | 16.6    | ●      |          |    |         |    |         |    | 6.50 | 2.00 | 3.492                            |                         |                        |
| 4× 50× 50                     | 6.5 | 12.4    | HL ●   | 15.4    | ●  | 18.5    | HL 4 ● |          |    | 18.7    | ●  |         |    | 9.06 | 2.49 | 3.892                            |                         |                        |
|                               |     |         |        |         |    |         |        |          |    |         |    |         |    |      |      |                                  |                         |                        |
| 5× 30× 30                     | 4   |         |        |         |    | 13.1    | ●      |          |    |         |    |         |    | 2.14 | 1.03 | 2.746                            |                         |                        |
| 5× 35× 35                     | 4.5 |         |        |         |    | 15.5    | ●      |          |    |         |    |         |    | 3.53 | 1.43 | 3.255                            |                         |                        |
| 5× 40× 40                     | 4.5 | 11.9    | HL ●   | 14.9    | ●  | 17.9    | HL 4 ● |          |    | 18.0    | ●  |         |    | 5.42 | 1.91 | 3.755                            |                         |                        |
| 5× 45× 45                     | 6.5 |         |        |         |    | 20.5    | ●      |          |    |         |    |         |    | 7.91 | 2.46 | 4.302                            |                         |                        |
| 5× 50× 50                     | 6.5 | 15.2    | HL ●   | 19.0    | ●  | 22.9    | HL 4 ● |          |    | 23.0    | ●  |         |    | 11.1 | 3.08 | 4.802                            |                         |                        |
| 5× 60× 60                     | 6.5 |         |        |         |    | 27.6    | ●      |          |    |         |    |         |    | 19.6 | 4.52 | 5.802                            |                         |                        |
| 5× 65× 65                     | 8.5 |         |        |         |    | 30.3    | ●      |          |    |         |    |         |    | 25.3 | 5.35 | 6.367                            |                         |                        |
| 5× 70× 70                     | 8.5 |         |        |         |    | 32.7    | ●      |          |    |         |    |         |    | 31.9 | 6.25 | 6.867                            |                         |                        |
| 5× 75× 75                     | 8.5 |         |        |         |    | 35.0    | ●      |          |    |         |    |         |    | 39.5 | 7.21 | 7.367                            |                         |                        |
|                               |     |         |        |         |    |         |        |          |    |         |    |         |    |      |      |                                  |                         |                        |
| 6× 30× 30                     | 4   |         |        |         |    | 15.2    | ●      |          |    |         |    |         |    | 2.41 | 1.17 | 3.206                            |                         |                        |
| 6× 35× 35                     | 4.5 |         |        |         |    | 18.2    | ●      |          |    |         |    |         |    | 4.01 | 1.65 | 3.815                            |                         |                        |
| 6× 40× 40                     | 4.5 |         |        |         |    | 21.0    | ●      |          |    |         |    |         |    | 6.19 | 2.21 | 4.415                            |                         |                        |
| 6× 45× 45                     | 6.5 |         |        |         |    | 24.1    | ●      |          |    |         |    |         |    | 9.08 | 2.85 | 5.062                            |                         |                        |
| 6× 50× 50                     | 6.5 | 17.9    | HL ●   | 22.4    | ●  | 26.9    | HL 4 ● |          |    | 27.0    | ●  |         |    | 12.6 | 3.55 | 5.644                            |                         |                        |
| 6× 60× 60                     | 6.5 |         |        |         |    | 32.6    | ●      |          |    |         |    |         |    | 22.8 | 5.29 | 6.927                            |                         |                        |
| 6× 65× 65                     | 8.5 | 23.9    | HL ●   | 29.8    | ●  | 35.8    | HL 4 ● |          |    | 36.1    | ●  |         |    | 29.4 | 6.26 | 7.527                            |                         |                        |
| 6× 70× 70                     | 8.5 |         |        |         |    | 38.6    | ●      |          |    |         |    |         |    | 37.1 | 7.33 | 8.127                            |                         |                        |
| 6× 75× 75                     | 8.5 | 27.7    | HL ●   | 34.6    | ●  | 41.5    | HL 4 ● |          |    | 41.8    | ●  |         |    | 46.1 | 8.47 | 8.727                            |                         |                        |
| 6× 80× 80                     | 8.5 |         |        |         |    | 44.4    | ●      |          |    |         |    |         |    | 56.4 | 9.70 | 9.327                            |                         |                        |
| 6× 90× 90                     | 10  |         |        |         |    | 50.2    | ●      |          |    |         |    |         |    | 80.7 | 12.3 | 10.55                            |                         |                        |
| 6×100×100                     | 10  |         |        |         |    | 55.9    | ●      |          |    |         |    |         |    | 112  | 15.3 | 11.75                            |                         |                        |
|                               |     |         |        |         |    |         |        |          |    |         |    |         |    |      |      |                                  |                         |                        |
| 7× 70× 70                     | 8.5 |         |        |         |    | 44.5    | ●      |          |    |         |    |         |    | 41.5 | 8.25 | 9.358                            |                         |                        |
|                               |     |         |        |         |    |         |        |          |    |         |    |         |    |      |      |                                  |                         |                        |
| 8× 50× 50                     | 6.5 |         |        |         |    | 34.7    | ●      |          |    |         |    |         |    | 15.7 | 4.49 | 7.296                            |                         |                        |
| 8× 60× 60                     | 6.5 |         |        |         |    | 42.3    | ●      |          |    |         |    |         |    | 28.4 | 6.69 | 8.896                            |                         |                        |
| 8× 65× 65                     | 8.5 |         |        |         |    | 46.4    | ●      |          |    |         |    |         |    | 36.8 | 7.96 | 9.761                            |                         |                        |
| 8× 70× 70                     | 8.5 |         |        |         |    | 50.2    | ●      |          |    |         |    |         |    | 46.6 | 9.34 | 10.56                            |                         |                        |
| 8× 75× 75                     | 8.5 |         |        |         |    | 54.1    | ●      |          |    |         |    |         |    | 58.1 | 10.8 | 11.36                            |                         |                        |
| 8× 80× 80                     | 8.5 |         |        |         |    | 57.8    | ●      |          |    |         |    |         |    | 71.2 | 12.4 | 12.16                            |                         |                        |
| 8× 90× 90                     | 10  |         |        |         |    | 66.0    | ●      |          |    |         |    |         |    | 102  | 15.7 | 13.82                            |                         |                        |
| 8×100×100                     | 10  |         |        |         |    | 73.2    | ●      |          |    |         |    |         |    | 145  | 20.0 | 15.42                            |                         |                        |

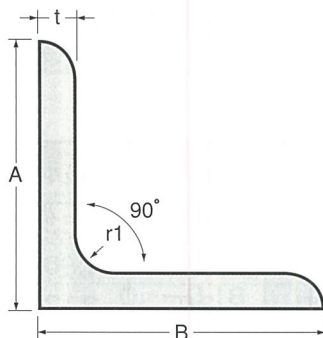
SUS304・316・316L、430（熱間圧延品） JIS G 4317

■単位：mm

| サイズ<br>肉厚× 辺 × 辺<br>t × A × B | r1  | 304     |    |         |     | 316・316L |    |         |    | 断面二次<br>モーメント<br>cm <sup>4</sup> | 断面係数<br>cm <sup>3</sup> | 断面積<br>cm <sup>2</sup> |
|-------------------------------|-----|---------|----|---------|-----|----------|----|---------|----|----------------------------------|-------------------------|------------------------|
|                               |     | 4,000mm |    | 6,000mm |     | 4,000mm  |    | 6,000mm |    |                                  |                         |                        |
|                               |     | kg/P    | 研磨 | kg/P    | 研磨  | kg/P     | 研磨 | kg/P    | 研磨 |                                  |                         |                        |
| 9× 50× 50                     | 6.5 |         |    | 38.6    | ●   |          |    |         |    | 17.3                             | 5.00                    | 8.126                  |
| 9× 60× 60                     | 6.5 |         |    | 47.2    | ●   |          |    |         |    | 31.3                             | 7.46                    | 9.926                  |
| 9× 65× 65                     | 8.5 |         |    | 51.8    | ●   |          |    |         |    | 40.7                             | 8.87                    | 10.89                  |
| 9× 70× 70                     | 8.5 |         |    | 56.1    | ●   |          |    |         |    | 51.6                             | 10.4                    | 11.79                  |
| 9× 75× 75                     | 8.5 | 40.4    | ●  | 60.6    | ●   |          |    | 60.6    | ●  | 64.4                             | 12.1                    | 12.69                  |
| 9× 80× 80                     | 8.5 |         |    | 64.8    | ●   |          |    |         |    | 79.2                             | 13.9                    | 13.59                  |
| 9× 90× 90                     | 10  |         |    | 73.8    | ●   |          |    |         |    | 114                              | 17.6                    | 15.45                  |
| 9×100×100                     | 10  |         |    | 82.2    | ●   |          |    |         |    | 160                              | 22.2                    | 17.25                  |
| 9×125×125                     | 10  |         |    | 103.0   | ●   |          |    |         |    | 321                              | 35.3                    | 21.69                  |
|                               |     |         |    |         |     |          |    |         |    |                                  |                         |                        |
| 10× 50× 50                    | 6.5 |         |    | 42.5    | ●   |          |    |         |    | 18.8                             | 5.50                    | 8.936                  |
| 10× 60× 60                    | 6.5 |         |    | 52.1    | ●   |          |    |         |    | 34.2                             | 8.21                    | 10.94                  |
| 10× 65× 65                    | 8.5 |         |    | 57.1    | ●   |          |    |         |    | 44.4                             | 9.77                    | 12.00                  |
| 10× 75× 75                    | 8.5 |         |    | 66.6    | ●   |          |    |         |    | 70.5                             | 13.3                    | 14.00                  |
| 10× 80× 80                    | 8.5 |         |    | 70.8    | ●   |          |    |         |    | 85.8                             | 15.1                    | 14.94                  |
| 10× 90× 90                    | 10  |         |    | 81.0    | ●   |          |    |         |    | 125                              | 19.5                    | 17.00                  |
| 10×100×100                    | 10  | 60.4    | ●  | 90.6    | HL● |          |    | 91.2    | ●  | 175                              | 24.4                    | 19.00                  |
|                               |     |         |    |         |     |          |    |         |    |                                  |                         |                        |
| 12× 75× 75                    | 8.5 |         |    | 78.6    | ●   |          |    |         |    | 81.9                             | 15.7                    | 16.56                  |
| 12× 80× 80                    | 8.5 |         |    | 84.0    | ●   |          |    |         |    | 100                              | 17.9                    | 17.70                  |
| 12× 90× 90                    | 10  |         |    | 96.0    | ●   |          |    |         |    | 146                              | 23.1                    | 20.16                  |
| 12×100×100                    | 10  |         |    | 107.0   | ●   |          |    |         |    | 205                              | 28.9                    | 22.56                  |
| 12×125×125                    | 10  |         |    | 136.0   | ●   |          |    |         |    | 416                              | 46.4                    | 28.56                  |
| * 12×130×130                  | 12  |         |    | 142.0   | ●   |          |    |         |    | 467                              | 49.9                    | 29.76                  |
| 12×150×150                    | 12  |         |    | 165.0   | ●   |          |    |         |    | 740                              | 68.1                    | 34.66                  |
|                               |     |         |    |         |     |          |    |         |    |                                  |                         |                        |
| 15×125×125                    | 10  |         |    | 168.0   | ●   |          |    |         |    | 505                              | 57.0                    | 35.25                  |
| 15×150×150                    | 12  |         |    | 203.0   | ●   |          |    |         |    | 888                              | 82.6                    | 42.74                  |

HL は全面HL研磨品 ④ は外2面#400研磨品

\* はJIS規格外品となります。



熱間圧延アングル寸法許容差表

|     |                                                                           |       |       |         |
|-----|---------------------------------------------------------------------------|-------|-------|---------|
| 直角度 | 90° ±2°                                                                   |       |       |         |
| 曲がり | 1mにつき3mm以下、<br>全長に対して $\frac{3\text{mm} \times \text{全長m}}{1\text{m}}$ 以下 |       |       |         |
| 長さ  | +40mm、-0mm                                                                |       |       |         |
| 厚さ  | 辺長                                                                        | 20~90 | 100   | 125~150 |
|     | t                                                                         | ±0.4  | ±0.6  | ±1.0    |
| 辺長  | 20~25                                                                     | 30~50 | 60~90 | 100~150 |
|     | ±1.5                                                                      | ±2.0  | ±3.0  | ±4.0    |



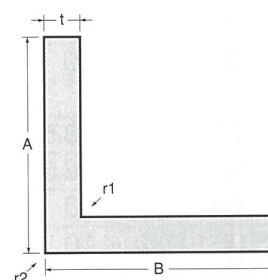
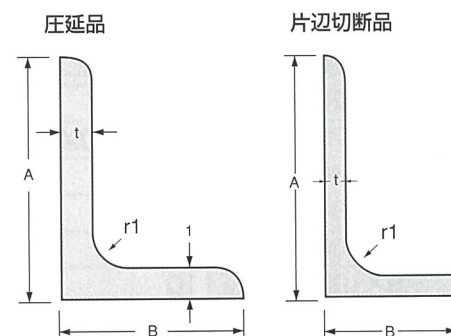
## 不等辺アングル SUS304 (熱間圧延品・片辺切断品) ■単位：mm

| サイズ<br>肉厚× 辺 × 辺<br>t × A × B | r1  | 6,000 |    | 断面二次モーメント<br>cm <sup>4</sup> |      | 断面係数<br>cm <sup>3</sup> |       | 断面積<br>cm <sup>2</sup> |
|-------------------------------|-----|-------|----|------------------------------|------|-------------------------|-------|------------------------|
|                               |     | kg/P  | 研磨 | Ix                           | Iy   | Zx                      | Zy    |                        |
| ● 4× 45×30                    | 6.5 | 13.6  | ●  | 5.78                         | 2.05 | 1.91                    | 0.908 | 2.866                  |
| ● 6× 50×30                    | 6.5 | 21.4  | ●  | 10.7                         | 2.97 | 3.27                    | 1.34  | 4.487                  |
| ● 6× 65×50                    | 8.5 | 31.7  | ●  | 27.1                         | 14.2 | 6.03                    | 3.85  | 6.661                  |
| 6× 75×50                      | 8.5 | 34.4  | ●  | 40.4                         | 14.3 | 7.97                    | 3.77  | 7.227                  |
| ● 6× 75×65                    | 8.5 | 38.8  | ●  | 44.2                         | 31.4 | 8.30                    | 6.57  | 8.161                  |
| 6×100×75                      | 10  | 48.8  | ●  | 102                          | 49.5 | 14.7                    | 8.67  | 10.25                  |
| 6×125×75                      | 10  | 55.9  | ●  | 190                          | 52.4 | 22.5                    | 8.89  | 11.75                  |
| 7× 75×50                      | 8.5 | 39.5  | ●  | 45.8                         | 16.1 | 9.08                    | 4.28  | 8.308                  |
| ● 7×100×75                    | 10  | 56.7  | ●  | 118                          | 58.6 | 17.0                    | 10.4  | 11.92                  |
| ● 9× 75×50                    | 8.5 | 50.0  | ●  | 56.4                         | 20.5 | 11.3                    | 5.60  | 10.52                  |
| ● 9× 90×75                    | 10  | 67.2  | ●  | 109                          | 70.4 | 17.4                    | 12.9  | 14.18                  |
| 9×100×75                      | 10  | 71.4  | ●  | 146                          | 70.2 | 21.3                    | 12.6  | 15.00                  |
| 9×125×75                      | 10  | 82.2  | ●  | 274                          | 74.5 | 32.9                    | 12.9  | 17.25                  |
| 9×150×90                      | 10  | 99.0  | ●  | 483                          | 133  | 48.2                    | 19.0  | 20.85                  |
| 12×150×90                     | 10  | 130   | ●  | 626                          | 171  | 63.2                    | 24.8  | 27.42                  |

●は片辺切断品

## コールドアングル SUS304 (冷間圧延品) ■単位：mm

| サイズ<br>肉厚× 辺 × 辺<br>t × A × B | 4,000 | 6,000 | 断面二次<br>モーメント<br>cm <sup>4</sup> | 断面係数<br>cm <sup>3</sup> | 断面積<br>cm <sup>2</sup> |
|-------------------------------|-------|-------|----------------------------------|-------------------------|------------------------|
|                               | kg/P  | kg/P  |                                  |                         |                        |
| 3× 20× 20                     | 3.54  |       | 0.403                            | 0.290                   | 1.115                  |
| 3× 25× 25                     | 4.48  |       | 0.821                            | 0.465                   | 1.415                  |
| 3× 30× 30                     | 5.44  | 8.16  | 1.46                             | 0.682                   | 1.715                  |
| 3× 40× 40                     | 7.36  | 11.0  | 3.58                             | 1.24                    | 2.315                  |
| 3× 50× 50                     | 9.24  | 13.9  | 7.15                             | 1.97                    | 2.915                  |
| 4× 40× 40                     |       | 14.5  | 4.61                             | 1.62                    | 3.045                  |
| 4× 50× 50                     |       | 18.3  | 9.27                             | 2.57                    | 3.845                  |
| 5× 30× 30                     |       | 13.1  | 2.22                             | 1.07                    | 2.755                  |
| 5× 40× 40                     |       | 17.9  | 5.56                             | 1.97                    | 3.755                  |
| 5× 50× 50                     |       | 22.6  | 11.3                             | 3.16                    | 4.755                  |
| 6× 30× 30                     |       | 15.5  | 2.55                             | 1.25                    | 3.249                  |
| 6× 40× 40                     |       | 21.2  | 6.45                             | 2.32                    | 4.449                  |
| 6× 50× 50                     |       | 26.9  | 13.1                             | 3.72                    | 5.649                  |
| 6× 60× 60                     |       | 32.6  | 23.3                             | 5.45                    | 6.849                  |
| 6× 65× 65                     |       | 35.5  | 30.0                             | 6.44                    | 7.449                  |
| 6× 75× 75                     |       | 41.2  | 46.9                             | 8.68                    | 8.649                  |
| 9× 50× 50                     |       | 39.0  | 18.1                             | 5.30                    | 8.199                  |
| 9× 75× 75                     |       | 60.6  | 66.5                             | 12.6                    | 12.70                  |



コールドアングル寸法許容差表

|      |                          |       |       |
|------|--------------------------|-------|-------|
| 直角度  | 90° ±2°                  |       |       |
| 曲り   | 1mにつき2mm以下               |       |       |
| 長さ公差 | +20mm、-0mm               |       |       |
| 厚さ   | 3×20×20 ~3×30×30 ±0.25mm |       |       |
|      | 3×40×40 ~6×65×65 ±0.30mm |       |       |
|      | 6×75×75 ~9×75×75 ±0.35mm |       |       |
| 辺    | 20~25                    | 30~50 | 60~75 |
| 辺長   | 0.75以下                   | 1.0以下 | 1.5以下 |
| r1   | 2R以下                     |       |       |
| r2   | 厚さ6mm以下 2R               |       |       |
|      | 厚さ7mm以上 厚さの1/3以下         |       |       |

※表面肌は、熱間圧延品の引抜肌

## スモールアングル SUS304

| サイズ・長さ          | 外面 (R) | kg/P  | 研磨 | サイズ・長さ          | 外面 (R) | kg/P | 研磨 |
|-----------------|--------|-------|----|-----------------|--------|------|----|
| 1.0× 9× 9×4,000 | 1.5    | 0.568 | HL | 1.0×25×25×4,000 | 1.5    | 1.53 | HL |
| 1.0×10×10×4,000 | 1.5    | 0.632 | HL | 1.2×25×25×4,000 | 2.0    | 1.90 | HL |
| 1.0×12×12×4,000 | 1.5    | 0.760 | HL | 1.2×30×30×4,000 | 2.0    | 2.17 | HL |
| 1.0×13×13×4,000 | 1.5    | 0.824 | HL | 1.5×30×30×4,000 | 2.5    | 2.85 | HL |
| 1.0×16×16×4,000 | 1.5    | 1.01  | HL | 1.2×32×32×4,000 | 2.0    | 2.32 | HL |
| 1.0×19×19×4,000 | 1.5    | 1.20  | HL | 1.5×32×32×4,000 | 2.5    | 3.04 | HL |
| 1.2×19×19×4,000 | 2.0    | 1.39  | HL |                 |        |      |    |

※外2面HLSPV品

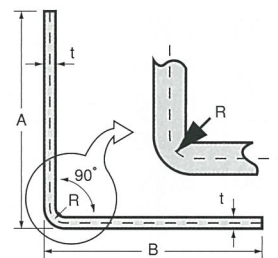


## フォーミングアングル (LF2) SUS304、430

■単位：mm

| サイズ<br>肉厚× 辺 × 辺<br>t × A × B | 304   |      |       |      | 430   |      |
|-------------------------------|-------|------|-------|------|-------|------|
|                               | LF2   |      |       |      | LF2   |      |
|                               | 4,000 |      | 6,000 |      | 4,000 |      |
|                               | kg/P  | 研磨   | kg/P  | 研磨   | kg/P  | 研磨   |
| 2× 20× 20                     | 2.37  | 未    |       |      | 2.30  | 未    |
| 2× 25× 25                     | 3.01  | 未    |       |      | 2.92  | 未    |
| 2× 30× 30                     | 3.64  | 未    |       |      | 3.54  | 未    |
| 2× 40× 40                     | 4.92  | 未    |       |      | 4.76  | 未    |
| 3× 15× 15                     | 2.48  | CG 未 |       |      |       |      |
| 3× 20× 20                     | 3.44  | CG 未 |       |      | 3.34  | CG   |
| 3× 25× 25                     | 4.40  | CG 未 |       |      | 4.24  | CG   |
| 3× 30× 30                     | 5.32  | CG 未 | 7.98  | CG 未 | 5.20  | CG 4 |
| 3× 40× 40                     | 7.24  | CG 未 | 10.9  | CG 未 | 7.04  | CG 4 |

図中Rは角部の曲率半径を示す。  
芯R=0.7 t



4 は外2面のみ #400 研磨品

## 型鋼

■単位：mm

| 品名         | 鋼種      | サイズ<br>t × A × B × C × 長さ   | 研磨 |
|------------|---------|-----------------------------|----|
| スノコA       | 304・430 | 0.7× 50 × 13 × 7 × 4,000    | 未  |
| ■ スノコC     | 430     | 0.7× 50 × 15 × 5 × 4,000    | 未  |
| スノコ枠A      | 430     | 1.5× 30 × 30 × 14.5 × 4,000 | 未  |
| パンチングスノコ枠C | 430     | 1.5× 30 × 30 × 15 × 4,000   | 未  |
| 穴明スノコ枠D    | 430     | 1.2× 30 × 30 × 5 × 4,000    | 4  |
| ■ 穴明スノコ枠E  | 430     | 1.2× 30 × 40 × 5 × 4,500    | 4  |
| 穴明パイプ      | 430     | 25 × 1.0 × 4,000            | 4  |
| 靴摺         | 304     | 1.2× 40 × 20 × 4,000        | HL |

■単位：mm

| 品名          | 鋼種  | サイズ<br>t × A × B × C × 長さ   | 研磨     |
|-------------|-----|-----------------------------|--------|
| ■ 笠木A       | 304 | 0.7× 40 × 20 × 5 × 4,000    | HL     |
| 笠木B         | 304 | 1.2× 42 × 20 × 5 × 4,000    | HL     |
| コ型钢A        | 304 | 1.0× 9 × 9 × 9 × 4,000      | 未      |
| コ型钢B        | 304 | 1.2× 15 × 15 × 15 × 4,000   | 未      |
| マット枠A       | 304 | 1.2× 25 × 8 × 6.25× 4,000   | 未      |
| マット枠B       | 304 | 1.2× 30 × 8 × 8.75× 4,000   | 未      |
| ■ ハカマ       | 304 | 0.8× 9.8× 40 × 17.2 × 2,000 | HL 4 未 |
| ■ 下枠材 (切り欠) | 304 | 1.5× 74 × 35 × 830          | HL     |

■は受注生産

## 型钢の形状

■単位：mm

| スノコA | スノコC  | スノコ枠A  | パンチング スノコ枠C | 穴明 スノコ枠D・E | 穴明パイプ     |
|------|-------|--------|-------------|------------|-----------|
|      |       |        |             |            |           |
| 靴摺   | 笠木A・B | コ型钢A・B | マット枠 A・B    | ハカマ        | 下枠材 (切り欠) |
|      |       |        |             |            |           |

上図の他いろいろな形状もニーズに合わせて製作加工致します。 製作可能寸法：板厚 0.2mm～ 6mm (形状によります)  
板巾 10 mm～600mm (形状によります)